



Drill Length Chart - Use this drill length chart to determine the over all length of the drill you need. To figure out the overall length of non-fractional drills, find the closest decimal equivalent to the drill you need. The overall length of the two drills should be similar

Size		Short Length		Regular Length		Long Length	
Size	Dec. Equiv.	Flute Length	Overall Length	Flute Length	Overall Length	Flute Length	Overall Length
1/64	.0156			3/16	3/4	5/16	1-1/2
1/32	.0312			1/2	1-3/8	3/4	2
3/64	.0469	1/2	1-3/8	3/4	1-3/4	1-1/8	2-1/4
1/16	.0625	5/8	1-5/8	7/8	1-7/8	1-3/4	3
5/64	.0781	11/16	1-11/16	1	2	2	3-3/4
3/32	.0937	3/4	1-3/4	1-1/4	2-1/4	2-1/4	4-1/4
7/64	.1094	13/16	1-13/16	1-1/2	2-5/8	2-1/2	4-5/8
1/8	.1250	7/8	1-7/8	1-5/8	2-3/4	2-3/4	5-1/8
9/64	.1406	15/16	1-15/16	1-3/4	2-7/8	3	5-3/8
5/32	.1562	1	2-1/16	2	3-1/8	3	5-3/8
11/64	.1719	1-1/16	2-1/8	2-1/8	3-1/4	3-3/8	5-3/4
3/16	.1875	1-1/8	2-3/16	2-5/16	3-1/2	3-3/8	5-3/4
13/64	.2031	1-3/16	2-1/4	2-7/16	3-5/8	3-5/8	6
7/32	.2188	1-1/4	2-3/8	2-1/2	3-3/4	3-5/8	6
15/64	.2344	1-5/16	2-7/16	2-5/8	3-7/8	3-3/4	6-1/8
1/4	.2500	1-3/8	2-1/2	2-3/4	4	3-3/4	6-1/8
17/64	.2656	1-7/16	2-5/8	2-7/8	4-1/8	3-7/8	6-1/4
9/32	.2812	1-1/2	2-11/16	2-15/16	4-1/4	3-7/8	6-1/4
19/64	.2969	1-9/16	2-3/4	3-1/16	4-3/8	4	6-3/8
5/16	.3125	1-5/8	2-13/16	3-3/16	4-1/2	4	6-3/8
21/64	.3281	1-11/16	2-15/16	3-5/16	4-5/8	4-1/8	6-1/2
11/32	.3438	1-11/16	3	3-7/16	4-3/4	4-1/8	6-1/2
23/64	.3594	1-3/4	3-1/16	3-1/2	4-7/8	4-1/4	6-3/4
3/8	.3750	1-13/16	3-1/8	3-5/8	5	4-1/4	6-3/4
25/64	.3906	1-7/8	3-1/4	3-3/4	5-1/8	4-3/8	7
13/32	.4062	1-15/16	3-5/16	3-7/8	5-1/4	4-3/8	7
27/64	.4219	2	3-3/8	3-15/16	5-3/8	4-5/8	7-1/4
7/16	.4375	2-1/16	3-7/16	4-1/16	5-1/2	4-5/8	7-1/4
29/64	.4531	2-1/8	3-9/16	4-3/16	5-5/8	4-3/4	7-1/2
15/32	.4688	2-1/8	3-5/8	4-5/16	5-3/4	4-3/4	7-1/2
31/64	.4844	2-3/16	3-11/16	4-3/8	5-7/8	4-3/4	7-3/4

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1/2	.5000	2-1/4	3-3/4		4-1/2	6		4-3/4	7-3/4
33/64	.5156	2-3/8	3-7/8		4-13/16	6-5/8		4-3/4	8
17/32	.5312	2-3/8	3-7/8		4-13/16	6-5/8		4-3/4	8
35/64	.5469	2-1/2	4		4-13/16	6-5/8		4-7/8	8-1/4
9/16	.5625	2-1/2	4		4-13/16	6-5/8		4-7/8	8-1/4
37/64	.5781	2-5/8	4-1/8		4-13/16	6-5/8		4-7/8	8-3/4
19/32	.5938	2-5/8	4-1/8		5-3/16	7-1/8		4-7/8	8-3/4
39/64	.6094	2-3/4	4-1/4		5-3/16	7-1/8		4-7/8	8-3/4
5/8	.6250	2-3/4	4-1/4		5-3/16	7-1/8		4-7/8	8-3/4
41/64	.6406	2-7/8	4-1/2		5-3/16	7-1/8		5-1/8	9
21/32	.6562	2-7/8	4-1/2		5-3/16	7-1/8		5-1/8	9
43/64	.6719	2-7/8	4-5/8		5-5/8	7-5/8		5-3/8	9-1/4
11/16	.6875	2-7/8	4-5/8		5-5/8	7-5/8		5-3/8	9-1/4
45/64	.7031	3	4-3/4					5-5/8	9-1/2
23/32	.7188	3	4-3/4					5-5/8	9-1/2
47/64	.7344	3-1/8	5					5-7/8	9-3/4
3/4	.7500	3-1/8	5					5-7/8	9-3/4
49/64	.7656	3-1/4	5-1/8					6	9-7/8
25/32	.7812	3-1/4	5-1/8					6	9-7/8
51/64	.7969	3-3/8	5-1/4					6-1/8	10
13/16	.8125	3-3/8	5-1/4					6-1/8	10
53/64	.8281	3-1/2	5-3/8					6-1/8	10
27/32	.8438	3-1/2	5-3/8					6-1/8	10
55/64	.8594	3-1/2	5-1/2					6-1/8	10
7/8	.8750	3-1/2	5-1/2					6-1/8	10
57/64	.8906	3-5/8	5-5/8					6-1/8	10
29/32	.9062	3-5/8	5-5/8					6-1/8	10
59/64	.9219	3-3/4	5-3/4					6-1/8	10-3/4
15/16	.9375	3-3/4	5-3/4					6-1/8	10-3/4
61/64	.9531	3-7/8	5-7/8					6-3/8	11
31/32	.9688	3-7/8	5-7/8					6-3/8	11
63/64	.9844	4	6					6-3/8	11
1	1.000	4	6					6-3/8	11
1-1/8	1.125	4	6-3/8					7-1/8	11-3/4